



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

For Bskt
20
cancel
172408

D2957

Job Sheet 176507



Part No: D2957

Job Qty: 8 ea

Part Name: Mounting Plate



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 4/25/18

Job Tracking No:

Due Date: 5/16/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV B IPP: C 00.08.09 New dwg rev B (mpp 2078) EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	8 Ea		5/16/18	0.00	0.00	Start Up Machining-1		5/18/05/23
100	Bandsaw	8 pcs		5/16/18	0.00	0.07	Bandsaw1		5/18/05/23
110	CNC Vertical Machining	8 pcs		5/16/18	0.04	2.16	HAAS1-2		5/18/05/23
130	QC	8 pcs		5/16/18	0.00	0.00	QC8 Machining-1		
150	Packaging	8 pcs		5/16/18	0.00	0.00	Packaging3-1		2018-05-23
160	QC21-SA	8 Ea		5/16/18	0.00	0.00	QC21		

Part Op 100 - Cut blanks 10.500" long 1 blank makes 5 parts
Descriptions: 110 - Machine as per folio FA042 Deburr
150 - *****STOCK IN BASKET CELL*****

21
9-30

MAY 24 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X01.250	6061-T6 Bar .500 X 1.25	1.4000 ft (.175 ea)	90-Start up Operation	

5036061

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B0.500X01.250	1	20	0



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Container No: S073591



Part: D2957

Job No: 176507

Serial No/Batch: S073591

Revision:

Inspector:

Date: 05/23/18

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Plate	0.250Inches $\pm$ 0.030	0.280 0.220		
2	Mounting Plate	0.068Inches $\pm$ 0.010	0.078 0.058		
3	Mounting Plate	0.323Inches $\pm$ 0.010	0.333 0.313	Diameter	
4	Mounting Plate	0.250Inches $\pm$ 0.010	0.260 0.240		
5	Mounting Plate	1.060Inches $\pm$ 0.030	1.090 1.030		
6	Mounting Plate	0.875Inches $\pm$ 0.010	0.885 0.865		
7	Mounting Plate	0.449Inches $\pm$ 0.010	0.459 0.439		
8	Mounting Plate	0.120Inches $\pm$ 0.030	0.150 0.090	Radius	
9	Mounting Plate	1.850Inches $\pm$ 0.030	1.880 1.820		
10	Mounting Plate	0.250Inches $\pm$ 0.010	0.260 0.240		
11	Mounting Plate	0.190Inches $\pm$ 0.030	0.220 0.160		
12	Mounting Plate	0.125Inches $\pm$ 0.010	0.135 0.115		

Plex 4/25/18 8:50 AM Dart.Gagnon.Michelle